1. Sanitation Standard for Milk and Milk Products

DOH Food No. 647195 Announced, 2/21/1987 DOH Food No. 797734 Amended, 5/17/1989 DOH Food No. 8143635 Amended, 8/26/1992 DOH Food No. 88017907 Amended, 4/3/1999 DOH Food No. 0920400788 Amended, 5/12/2003 DOH Food No. 0930410787 Amended, 8/17/2004 DOH Food No. 0950409498 Amended, 11/20/2006 DOH Food No. 0970405149 Amended, 7/16/2008

Article 1

This Standard is prescribed in accordance with the provisions of Article 10 of the Act Governing Food Sanitation.

Article 2

Milk and milk products shall meet the requirements of the following standards:

	Item	Characteristics	Acidit	Total	MPN of	MPN of	Food	Remark
			y (as	aerobic	coliform	E. Coli	additive	
			lactic	plate count	bacteria	per gram		
			acid)	per gram	per gram			
Category	,			1 0	1 0			
Liquid	Whole milk	1. Appreciated	Not	Not more	Not more	Negative	Shall not be	Listeria
milk	Low-fat	in objective	more	than 50,000	than 10		added	monocytogenes,
	milk	comparison	than					Salmonella spp.
	Skim milk	to the	0.18%					and
	Sterilized	normal		Passes	Negative			staphylococcal
	milk	product, no		inspection	C			enterotoxins shall
		putridity,		by				not be detected.
		discolorati-		incubation				
		on or		test (37°C				
		abnormal		for 7 days)				
		off odor or		and free of				
		flavor shall		microor-				
		be found.		ganisms				
		2. No coagula-		capable of				
		tion or		reproducing				
		precipita-		under				
		tion shall be		normal				
		found in		storage				
		sterilized		conditions				
	Fortified	milk and		Not more	Not more	Negative	Nutritional	
	milk	sterilized		than 50,000	than 10		additives	
		flavored					and casein	
		milk					may be	
							added	
Milk	Whole milk			Not more	Not more	Negative	Shall meet	
powder	powder			than 50,000	than 10		the	

	C1 · ·11				I	1	
	Skim milk					regulations	
	powder					set in the	
	Flavored					Scope and	
	milk					Application	
	powder					Standards of	
	Formulated					Food	
	milk					Additives	
	powder						
	Unsweeten-		Not more	Not more	Negative		
milk	ed		than 50,000	than 10			
	condensed						
	milk						
	Sweetened,						
	condensed						
	whole milk						
	Sweetened,						
	condensed						
	skim milk						
Flavored	Flavored		Not more	Not more	Negative		
liquid milk			than 50,000	than 10			
1	Sterilized		Passes	Negative			
	flavored		inspection	C			
	milk		by				
			incubation				
			test (37°℃				
			for 7 days)				
			and free of				
			microor-				
			ganisms				
			capable of				
			reproducing				
			under				
			normal				
			storage				
			conditions				
Cream	<u> </u>		Not more	Not more	Negative		
			than 50,000	than 10	110541110		
Butter			Not more	Not more	Negative		
Butter			than 50,000	than 10	ricgative		
Cheese			11111 50,000	man 10	Not more		
CHCCSE					than 100		
					man 100		

than 10. Negative for sterilized products. Second	Fermented milk			Not more	Negative	1.Coagulated
Negative for sterilized products. milk and thick fermented milk, except sterilized products, shall contain not less than 107 viable lactic acid bacteria per gram. 2.Diluted fermented milk, except sterilized product, shall contain not less than 106 viable lactic acid bacteria per gram. 3. Listeria monocytogenes, Salmonella spp. and staphylococcal enterotoxins shall not be detected.	T GITTIETH CO TIME				1 (egative	form fermented
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staphylococcal enterotoxins shall not be						
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Note: Milk and milk powder include cow milk and goat milk.

Article 3

This Standard shall be implemented from the date of promulgation.